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wherein the thread groups (1, 2) are then wetted with a material which is capable of flow and which contains a polymer-forming substance and are covered with a coating (5) by virtue of setting of the polymer, characterised in that added to the material which is capable of flow is a propellant which produces gas inclusions during setting of the polymer.

6. A method according to claim 5 characterised in that the pasty mixture comprises PVC mixed with a plasticiser and that the textile grating is heated to a high temperature, preferably about 200°C, for gelling the polymer coating of PVC.

7. A method according to claim 5 characterised in that the material which is capable of flow is formed by a polymer dispersion, for example a latex, polyacrylic or polyurethane dispersion, and that the textile grating is heated to a high temperature above 100°C for evaporation of the water contained in the dispersion and for polymerisation.

8. A method according to one of claims 5 to 8 characterised by the use of a propellant which liberates gas bubbles at a high temperature of over 100°C.

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